



### STEP #1

KEEP THREAD PROTECTOR ON UNTIL YOU HAVE DETERMINED THE CORRECT BULLET SIZE FOR YOUR BARREL. ONCE BULLET SIZE IS DETERMINED, PROCEED TO INSTALL PORTED BRAKE



### STEP #2

REMOVE THREAD PROTECTOR CAP



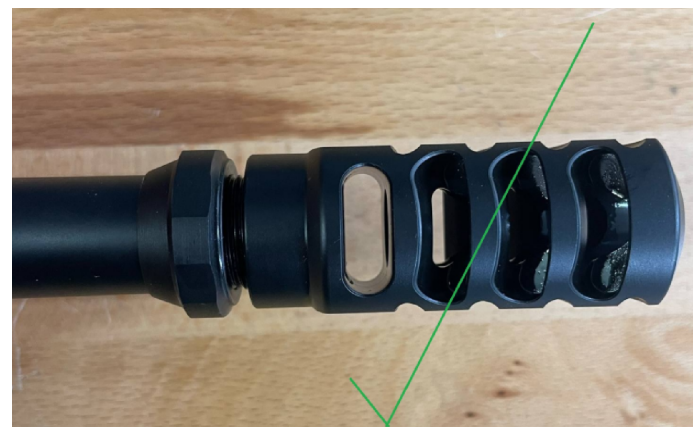
### STEP #3

THREAD ON TIMING NUT UNTIL IT STOPS. APPLY BLUE LOCTITE ON REMAINING THREADS.



### STEP #4

THREAD BRAKE ONTO BARREL ALIGNING IT TO DESIRED LOCATION. ENSURE THE THREADED BARREL END IS AS CLOSE TO FLUSH AS POSSIBLE WITH START OF THE FIRST SLOT. DO NOT THREAD PAST THE FIRST PORT SLOT



### STEP #5

KEEPING BRAKE ALIGNED, FASTEN TIMING NUT AGAINST THE BRAKE. TIGHTEN BY HAND, BLUE LOCTITE WILL KEEP BREAK IN PLACE



### STEP #6

WHEN APPLICABLE, INSTALL PLUG SCREWS AS DESIRED, ALL THREE INSTALLED IN THE BOTTOM HOLES IS RECOMENDED TO COUNTER ACT MUZZLE JUMP. BLUE LOCTITE MAY BE USED TO KEEP PLUG SCREWS IN PLACE



DONE!